

Good Practice Guide

Seismic Assessment of UK Onshore Pipelines and Associated Installations

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The guidance in this document identifies what is considered by UKOPA to represent current UK pipeline industry good practice within the defined scope of the document. All requirements should be considered guidance and should not be considered obligatory against the judgement of the Pipeline Owner/Operator. Where new and better techniques are developed and proved, they should be adopted without waiting for modifications to the guidance in this document.

Comments, questions and enquiries about this publication should be directed to:

UK Onshore Pipeline Operators' Association

Pipeline Maintenance Centre
Ripley Road
Ambergate
Derbyshire
DE56 2FZ

E-mail: enquiries@ukopa.co.uk

Website: www.UKOPA.co.uk

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CONTENTS

1.	Executive Summary	1
2.	Introduction	2
2.1	Background	2
2.2	Scope	2
2.3	Application	3
3.	Seismic Hazard Screening Assessment Overview	4
4.	Performance Objectives	6
4.1	Damage Limit State and Ultimate Limit State Performance Objectives	6
5.	Seismic Analysis	7
6.	Simplified Seismic Design	8
7.	Full Seismic Design	9
8.	Guidance For Pipeline Specific Systems	12
8.1	Specific systems subject to Simple Seismic Assessment	12
8.2	Specific systems subject to full Seismic Assessment	13
9.	Conclusions and Recommendations	15
10.	References	16
11.	Appendix 1 : Acronyms	17

1. EXECUTIVE SUMMARY

This UKOPA good practice guide has been developed by the UKOPA Pipeline Integrity Working Group to provide guidance on simplified and full seismic assessment for UK onshore pipelines and associated installations.

This document is intended to provide further guidance following screening assessments carried out to UKOPA GPG 019 – “Seismic screening assessment of UK onshore pipelines and associated installations”. GPG 019 provides guidance on the requirement for “simplified” or “full” seismic assessment.

The guidance within this document is applicable to all buried and above ground pipelines and associated pipeline components operated by the UKOPA member companies. The guidance within this document is applicable to all buried and above ground pipelines and associated pipeline components operated by UKOPA member companies. The document is based on work carried out by National Grid (NG) to comply with the requirements of Eurocode 8, the UK national annexes and BSI PD 6698.

The NG technical specification was developed to comply with the requirements of Eurocode 8, the UK national annexes and BSI PD 6698, and has been provided to UKOPA for inclusion in this UKOPA guidance.

This document provides guidance on “simplified” and “full” seismic assessment requirements for pipelines and associated components for use by UKOPA members, summarised below:

- **Simplified seismic assessment:** Guidelines on the use of a pseudo-static analysis using a permanent body force to represent seismic action. The system shall be designed to resist this load in addition to seismic load reversal and other relevant loadings.
- **Full seismic assessment:** Guidelines on the use of a recognised method of seismic analysis to assess pipeline to either ultimate limit state (ULS) or damage limit state (DLS) performance objectives depending on safety and / or supply criticality of the pipeline. Allowable pipeline strain levels for varying limit states and loading conditions are provided.
- **Seismic assessment of pipeline related components:** Guidelines on the use of simple or full seismic assessment to qualify pipeline valves, actuators, vessels, etc.

The seismic approach developed by NG and summarised in this document provides conservative guidelines for assessing seismic loading on above ground and buried pipelines and components. It is recommended this approach is used to assess seismic effects on pipelines and components operated by UKOPA members. Depending on the level of seismic assessment and corresponding loading complexity required it may be necessary to seek specialist advice in order to ensure the system and seismic response are analysed accurately.

The Pipeline Research Council International (PRCI) guidelines, Eurocode 8, the UK national annexes, BSI PD 6698 and the NG guidelines outlined in Section 10 should also be consulted as a minimum to ensure full compliance with required assessments.

2. INTRODUCTION

2.1 Background

The requirement for a Good Practise Guide (GPG) to provide a methodology for simplified and full seismic assessment of pipelines and associated installations has been identified by the UKOPA Pipeline Integrity Working Group (PIWG). This document is intended to provide follow on guidance to the user for pipeline assets which fail the seismic screening procedure outlined in GPG 019 and require either simplified or full further seismic assessment. This will also ensure compliance with recognised pipeline standards.

The topics included in GPG 019 are outlined below.

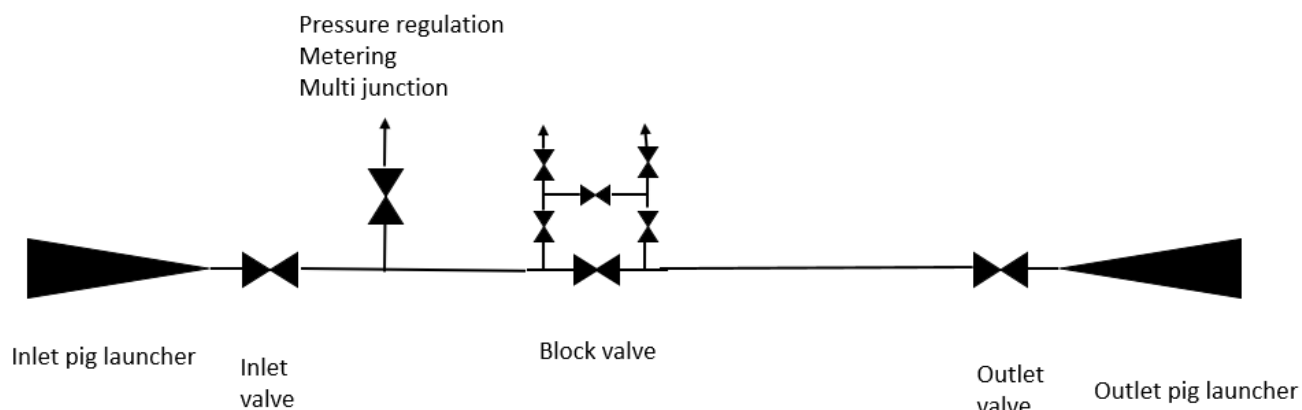
- Detailed application of the screening criteria to determine if further seismic assessment (simplified or full) is required
- Seismic hazards to UK Pipelines and Associated Installations
- Review of National Grid Seismic Policy
- UK Seismicity Levels
- ISO Committee Draft 20074

2.2 Scope

This GPG provides guidance on simplified and full screening methodologies to assess the risks posed by seismic activity to onshore UK pipelines and their associated installations. Application of these methodologies is intended to be carried out if screening criteria are not met and further detailed assessment is required completion of the procedure outlined in GPG 019.

The extent of the pipeline system to which this GPG applies is defined as the assets from the pipeline inlet valve to the outlet valve, including any associated installations (i.e. launch and receive pig traps, block valves, pressure regulation and / or metering installations, multi junctions) and spur connections.

Compressor stations, pump stations, refineries and storage facilities are not included to align with the guidance in GPG 019. The pipeline system is shown in Figure 1.



Not included in scope:

- Compressor/pump stations
- Refineries
- Storage Facilities

Figure 1 Extent of Pipeline System Covered by GPG

2.3 Application

The guidance in this document is applicable to all buried and above ground pipelines operated by the UKOPA member companies.

Within this document:

Shall: indicates a mandatory requirement.

Should: indicates good practice and is the preferred option.

3. SEISMIC HAZARD SCREENING ASSESSMENT OVERVIEW

The seismic assessment screening methodology for application to operating pipelines and installations described in GPG 019 is based on that developed by NG for seismic design of new pipelines and installations, excluding a ground motion partial factor $\gamma_f = 1.5$ (removed from the procedure following a review of ground motion values in the USA and Europe).

The seismic assessment screening methodology applied to pipelines and above-ground installations in a particular location involves the following four steps:

1. Assignment of Importance Classification according to the safety, economic, social and environmental consequences of failure.
2. Assignment of Importance Factor based on the Importance Classification.
3. Calculation of seismic action parameters:
 - a. Ground acceleration (using the seismic hazard map given in PD 6698)
 - b. Soil factor (using Table 3.3 in BS EN 1998-1).
4. Application of threshold ground acceleration criteria.

Further assessment requirements based on ground acceleration ($a_g \cdot S$) and pipeline importance class are shown in Table 1.

Importance Class	$a_g \cdot S \leq 0.1 g$		$a_g \cdot S > 0.1 g$	
	Buried Pipelines	Above-Ground Installations	Buried Pipelines	Above-Ground Installations
I	None			
II	None			Simplified
III	None	Simplified	Full	

Table 1. Application of screening criteria

Pipeline sections fulfilling the requirement for simplified and full assessments are the subject of this report.

Note that seismic design of buried pipelines is not required provided the following conditions are satisfied. If uncertainty exists with regards to the conditions being met, seismic assessment should be carried out.

- The pipeline is located in competent ground*.
- The pipeline is manufactured from steel with adequate fracture toughness, weldability and ductility**.
- Pipeline sections are joined by full penetration butt welds, with verified weld quality, and weld strength matching or exceeding the strength of the parent material.
- The factor of safety against yield is at least equal to 1.25 in all persistent design situations (see definition in BS EN 1990).

** Ground that is not prone to liquefaction, landslide, ground rupture, unacceptable settlement, or any other instability caused by earthquake excitation. Note that the stability of the ground depends on the intensity of ground shaking.*

*** For adequate fracture toughness and ductility, the average Charpy energy in the pipe, weld and heat affected zones should be greater than 40J at the design temperature, and the ratio of yield strength to tensile strength should be less than 0.92.*

4. PERFORMANCE OBJECTIVES

Following seismic screening assessment, simplified or full seismic assessment shall be applied to pipeline assets according to Table 1. The assessment guidance is based on principles outlined in the standards and papers provided in the references.

4.1 Damage Limit State and Ultimate Limit State Performance Objectives

NG set two limit state objectives based on safety and security of supply in the event of a design basis earthquake (DBE).

Notes on the impact on safety and supply security from the original screening assessment should be reviewed by the pipeline operator to determine which objective requires assessment. When both ULS and DLS verifications are required for any particular system, only the DLS verification should be carried out, provided the design seismic action is the same in both cases.

4.1.1 Ultimate Limit State (ULS)

The Ultimate Limit State (ULS) is defined as that state prior to structural collapse which, although possibly severe, allows for safe evacuation of people. To satisfy this objective, the structure should maintain sufficient integrity and stability during and after the DBE so as to avoid collapse or other hazardous modes of failure. For pipelines and other structures containing hazardous materials, containment of such materials shall be maintained. Controlled release of the contents should be possible, but not necessarily continued operation.

A pipeline that poses a threat to the safety of people in the event of an uncontrolled leak shall be designed such that the ULS is not exceeded during and after a DBE. Performance objectives for the ULS are as follows:

- The pipeline shall maintain pressure integrity during and after a DBE.
- Controlled release of the pipeline's contents shall be possible after a DBE.

4.1.2 Damage Limit State (DLS)

The Damage Limit State (DLS) is defined as that state that maintains the function of vital services and allows continued operation, possibly at some reduced capacity. To satisfy this objective, the response of the structure should generally remain within the elastic range. However, some local damage and permanent deformation may be acceptable provided such damage does not undermine the functionality of the system as a whole. Short term outages during and after an earthquake may also be acceptable for some systems.

A pipeline that is required for security of supply shall be designed such that the DLS is not exceeded during and after a DBE. Performance objectives for the DLS are as below:

- The functionality of the pipeline shall be maintained such that operation can be resumed shortly after a DBE, possibly at some reduced capacity.
- Internal pigging of the pipeline shall be possible after a DBE. To this end, plastic deformations shall be limited.

5. SEISMIC ANALYSIS

In general, pipelines should be designed in accordance with BS EN 1998-4 with reference to BS EN 1998-4, 6.6, for design measures at fault crossings. As secondary references, the PRCI guidelines and the ASCE guidelines in References should be consulted.

Both simplified and full seismic assessment require the use of a mathematical model to determine response to seismic loadings. Depending on the complexity of the pipeline system under assessment, solutions can range from simple hand calculations to finite element analysis.

The model should accurately represent the main load resisting structure, permanent and variable masses, stiffness and damping characteristics of the pipeline under assessment.

6. SIMPLIFIED SEISMIC DESIGN

This section outlines the requirements for simplified seismic design of above ground pipeline sections. Note that buried pipelines either pass the screening criteria or require full seismic design; i.e. there is no requirement for simplified assessment (refer to Table 1).

6.1.1 General Analysis Requirements

A pseudo-static analysis using a permanent body force to represent seismic action on a pipeline is considered sufficient for a simplified assessment.

Pseudo-static horizontal acceleration is calculated as per the below equation. The acceleration should be assumed to act in a uniform manner over the height of the structure. The acceleration shall be considered to act simultaneously in two perpendicular horizontal directions, and for each direction in a positive or negative sense, whichever produces the more onerous action.

$$a_{ps} = \gamma_{ps} \times 0.1 g$$

Where:

a_{ps} = Pseudo-static horizontal acceleration

g = Acceleration due to gravity

The factor γ_{ps} shall be determined as follows:

- a) $\gamma_{ps} = 2.50$ for all DLS verifications and ULS verifications of structures or components whose failure modes are predominantly brittle.
- b) $\gamma_{ps} = 1.25$ for all ULS verifications of structures or components whose failure modes are predominantly ductile.

In case of doubt, the default value shall be as specified in a).

The effects of vertical excitation can be ignored unless there is clear evidence the structure is sensitive to excitation in that direction, in which case the vertical seismic acceleration shall be taken as $\pm 0.11g$. Further guidance can be obtained from NG guidance document Clause 9.2.4.

6.1.2 Performance Objectives

The structural components of the system shall be designed to resist the effects caused by the seismic action defined in Section 6.1.1, considering seismic load reversal and other loads as defined in BS EN 1990, 6.4.3.4. Alternatively, any system may be designed in accordance with the full seismic design procedure outlined below.

7. FULL SEISMIC DESIGN

7.1.1 General Analysis Requirements

Full seismic design of pipeline sections should be undertaken in accordance with commonly accepted methods of seismic analysis such as the following methods:

- Equivalent static method
- Equivalent single degree of freedom method
- Response spectrum method
- Time history analysis

Other adequately validated methods may also be used.

Rigid systems (systems whose natural frequencies are all greater than the rigid frequency (refer to Section 7.1.1.1)), may be analysed statically. The pseudo-static seismic acceleration applied to rigid systems supported directly on the ground need not exceed the product $a_g \cdot S$ determined for the site in the initial screening assessment.

7.1.1.1 Modal Analysis

Rigid frequency with respect to ground seismic movement is specified as 40Hz for ground type A, or 33Hz for ground types B-E (Refer to BS EN 1998-5, 4.2.2).

Where applicable, modal analysis undertaken should ensure the system's dynamic response is adequately modelled. This can be ensured by one of the following two approaches:

- The sum of the modal masses shall be equal to at least 90% of the total mass of the system (discounting any mass rigidly attached to the supports).
- The mode combination shall include all significant modes up to the rigid frequency as well as the residual rigid response due to missing mass, which shall be treated as an additional mode with a frequency equal to the rigid frequency.

7.1.2 Specific Analysis Requirements

7.1.2.1 Above ground pipelines

Above-ground pipelines should be analysed in accordance with BS EN 1998-4, 5.4.2. Further guidance can be obtained from ASCE guidelines (References). These guidelines also provide information on when a simpler pseudo static analysis of an above ground pipeline may be appropriate.

7.1.2.2 Buried pipelines

Buried pipelines should be analysed in accordance with Section 4 of the PRCI guidelines, considering as a primary concern for most cases the response of the pipeline to permanent ground displacement. Finite element analysis can be used, however there are cases where induced strain can be derived from more simple formulas outlined in the ASCE guidelines.

Soil-pipe interaction must also be considered for buried pipeline sections, with appropriate soil properties for the site in question. Soil resistance guidelines are provided in Section 4.3 of the PRCI guidelines.

The PRCI guidance and associated industry guidance reference assessing below ground pipelines with reference to load controlled and displacement-controlled scenarios. In general, the primary earthquake hazards to below ground pipelines result in loading which is limited by displacement of the surrounding soil (displacement controlled). It is also possible that conditions arise in which loading of the pipeline is not related to permanent ground displacement (load controlled). Strain limits for both scenarios are provided in Section 7.1.3.

7.1.3 Performance Objectives

Pipeline sections should be assessed to DLS and / or ULS as outlined in Section 4.1. The behaviour factor referenced below is a factor represented by the symbol q used for design purposes to reduce the forces obtained from a linear analysis in order to account for the ductility and inherent over-strength of a structure or pipeline.

7.1.3.1 Below ground Pipelines

For ULS verifications of buried pipelines, the following acceptance criteria apply:

- a) In displacement-controlled situations, the longitudinal strain shall not exceed the limits given by:

$$\varepsilon_c = 1.76 \frac{t}{D} \leq 3\%$$

$$\varepsilon_t = 3\%$$

- b) In load-controlled situations, the longitudinal strain shall not exceed the limits given by:

$$\varepsilon_c = 0.4 \frac{t}{D} \leq 1\%$$

$$\varepsilon_t = \frac{\sigma_y}{E}$$

For DLS verifications of buried pipelines, the following criteria apply:

- a) In displacement-controlled situations, the longitudinal strain shall not exceed the limits given by

$$\varepsilon_c = 0.4 \frac{t}{D} \leq 1.5\%$$

$$\varepsilon_t = 1.5\%$$

- a) In load-controlled situations, the longitudinal strain shall not exceed the limits given by:

$$\varepsilon_c = 0.4 \frac{t}{D} \leq 1.5\%$$

$$\varepsilon_t = \frac{\sigma_y}{E}$$

Where:

ϵ_c = compressive strain ϵ_c

ϵ_t = tensile strain

t = pipeline wall thickness

D = Pipeline external diameter

σ_y = Pipeline material specified minimum yield strength

E = Pipeline material Young's modulus

Note: The guidance detailed above has used aspects of the guidance provided in the PRCI guidance, however simplifications have been made to reduce strain limits to conservative levels. In general, for ULS calculations the PRCI guidance recommends maximum compressive and tensile strain levels of up to 4%, and for DLS calculations up to 2%. The strain levels are considered appropriate; however, reference and comparison should be made to PRCI, BS and Eurocode guidance outlined in Section 9 for individual cases.

7.1.3.2 Above Ground Pipelines

For ULS verifications of above-ground pipelines, the following acceptance criteria apply:

- a) The equivalent Von Mises stress anywhere in the pipe shall not exceed the specified minimum yield strength (SMYS) when a behaviour factor $q = 3$ (valid for $D/t < 100$) has been used to account for the capacity of the pipeline to dissipate energy through inelastic deformation.
- b) All supports and joints connecting the pipe to other components shall be designed to remain essentially elastic with $q = 1.0$. However, the design forces need not exceed the available capacity of the pipe section provided an allowance for over-strength has been made.

For DLS verifications of above-ground pipelines, the following acceptance criteria apply:

- a) The equivalent von Mises stress anywhere in the pipe shall not exceed the SMYS. The behaviour factor q shall be taken as equal to 1.0 (BS EN 1998-4, 2.4(1)P).
- b) All supports and joints connecting the pipe to other components shall be designed to remain essentially elastic with $q = 1.0$.

8. GUIDANCE FOR PIPELINE SPECIFIC SYSTEMS

This section provides guidelines on the seismic assessment of pipeline systems associated with the pipeline system as shown in Figure 1. Assessment of components may be required if they fall within the pipeline section (buried or above ground) which requires seismic assessment (either simplified or full). A simple or full seismic assessment may be required depending on safety criticality of the component. Reference should be made to IEEE 693 and BS EN 60068.

The following systems have been included:

- Actuators
- Valves
- Cabinets
- Cable Trays
- Pipework
- Earth retaining structures

The following systems have not been included:

- HVAC systems
- Overhead traveling cranes
- Pumps
- Rotating machinery
- Tanks
- Pressure vessels

8.1 Specific systems subject to Simple Seismic Assessment

The components below and equipment that poses a secondary hazard to Importance Class III systems but is itself not required to function after an earthquake can be assessed according to these recommendations.

The equipment and its support structure shall be anchored to a suitably robust foundation designed to resist the imposed seismic ground acceleration. Acceleration is to be calculated using the below equation:

$$a_{ps} = \gamma_{ps} a_g S$$

Where:

a_g = Ground acceleration

γ_{ps} = Compound factor determined in Section 6.4.1.

$a_g S$ = Ground acceleration factor outlined in GPG 019 Section 4.5.

8.1.1 Actuators

In general, actuators are not expected to be vulnerable to seismic loading due to inherently robust construction.

Note that safety critical actuators without a fail-safe mode should be fully seismically qualified with reference to Section 8.2.

8.1.2 Cabinets and Cable Trays

Cabinets and cable trays associated with a pipeline system (e.g. valve hydraulic cabinets and associated cable trays) should be provided with adequate restraint.

8.1.3 Valves

Valves are not expected to be vulnerable to seismic loading due to robust construction, however valve weight if considered significant should be included as part of the pipeline seismic assessment.

If valves are considered safety critical then they should be subject to a full seismic assessment.

8.2 **Specific systems subject to full Seismic Assessment**

Safety critical pipeline components requiring full seismic assessment are to be assessed to the a 'performance level'. This requires physical testing in accordance with IEEE 693 or BS EN 60068-3-3. The equipment and its support shall not fail, crack, slip, buckle, topple or show any permanent distress during and after testing. Acceptance criteria for the particular functions of each piece of equipment shall be specified with due regard for the operational and safety functional requirements. The functions shall be checked before and after the shake-table testing. For qualification to the performance level, the functions shall also be checked during the testing.

8.2.1 Pipework

Pipework generally performs well in earthquakes. However, certain details can strongly affect the seismic resistance of pipework and lead to failure. Potential failure modes to consider during seismic assessment are:

- Pipe failure caused by large displacement of inadequately anchored equipment
- Failure of small stiff pipes attached to large flexible pipes
- Failure of pipework between buildings as a result of large relative displacement
- Failure of brittle connections
- Failure of corroded or brittle cast iron sections

Both stress due to inertial actions (to be considered primary stress) and stress due to imposed displacement (to be considered secondary stress) should be considered.

Pipework should be designed in accordance with an appropriate standard.

8.2.2 Earth Retaining Structures

Earth-retaining structures should be designed in accordance with BS EN 1998-5, Section 7.

9. CONCLUSIONS AND RECOMMENDATIONS

The seismic approach summarised in this document provides conservative guidelines for assessing seismic loading on above ground and buried pipelines and components. It is recommended this approach is used to assess seismic effects on pipelines and components operated by UKOPA members.

Depending on the level of seismic assessment and corresponding loading complexity required, it may be necessary to seek specialist advice to ensure the system, loading and seismic response are analysed accurately.

The PRCI guidelines, Eurocode 8, the UK national annexes BSI PD 6698 should also be consulted as a minimum to ensure full compliance with required assessments.

10. REFERENCES

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11. APPENDIX 1 : ACRONYMS

ASCE	American Society of Civil Engineers
BSI	British Standards Institution
DBE	Design Basis Earthquake
DLS	Damage Limit State
PRCI	Pipeline Research Council International
NG	National Grid
PIWG	Pipeline Integrity Working Group
SMYS	Specified Minimum Yield Strength
ULS	Ultimate Limit State
UKOPA	United Kingdom Onshore Pipeline Operator's Association