

**UKOPA Members
Hot Tap & Stopple Equipment**

BP (Forties Pipeline System) Held At T D Williamsons, Sheffield Base

Jointly owned (with National Grid/Transco & Shell) Machines And Equipment

- 1 – 2400 TDW Hot Tap Machine and Power Pack
- 1 – 36” Tapping Adapter
- 4 – 36” Stopple Cutters
- 4 – 36” Stopple Pilots
- 1 – Cutter Holder
- 1 – Plug Holder
- 1 – Box of Machine Spares
- 1 – Spare Oil Heat Exchanger for Power Pack

BP Owned (Hot Tap/Stopple)

- 1 – 600 TM Air Operated Tapping Machine
- 1 – T101 Tapping Machine
- 2 – 36” Sandwich Valves (1000psi)
- 2 – 24” Sandwich Valves
- 2 – 6” Sandwich Valves
- 2 – 36” Stopple Housings
- 2 – 36” Stopple Plugging Heads
- 4 – 24” Stopple Cutters
- 4 – 24” Stopple Pilots
- 1 – Cutter Holder
- 1 – Plug Holder
- 2 – No 4 Hydraulic Cylinders
- 1 – 6” Tapping Machine Adapter
- 2 – 6” Cutters and Pilots

Shell EPE Held At T D Williamsons, Sheffield Base

- 1 – 1200 TM with power pack and hoses
- 1 – 660 TM with power pack and hoses
- 2 – 20” Stopple cutters
- 2 – 12” Standard cutters
- 2 – 6” Standard cutters for TM660
- 2 – 4” Standard cutters for TM660
- 2 – Pilot drills for 4” Standard cutters
- 2 – Pilot drills for 6” Standard cutters
- 2 – Pilot drills for 12” Standard cutters
- 2 – Pilot drills for 20” Stopple cutters
- 4 – Cutter holders
- 4 – Plug holders
- 1 – 4” Adapter
- 1 – 6” Adapter
- 2 – 12” Sandwich valves
- 2 – 6” » Sandwich valves
- 2 – 20” » Sandwich valves
- 4 – 20” x 12” Split tees
- 2 – 20” Stopple heads
- 2 – 20” Stopple housings
- 2 – Stopple cylinders
- 1 – 1200TM Retainer shaft pusher
- 1 – 660 Retainer shaft pusher
- 1 – 20” Adapter for TM1200
- 1 – 12” Adapter for TM1200

- 1 – 12” Adapter for TM660
- 1 – 4” Lock o ring flange
- 1 – 6” Lock o ring flange
- 1 – T101 Tapping machine
- 2 – Impact wrenches
- 12 – Impact wrench sockets
- 1 – 24” Pipe wrench
- 16 – Spare U wires
- 12 – Lifting keys
- 8 – 2” Nipples
- 2 – 6” Gate valves

**UKOPA Members
Repair Clamps & Sleeves**

BP (Forties Pipeline System) Held At T D Williamsons, Sheffield Base

PLIDCO Split Sleeves

- 1 – 12” C1 1500 10” long
- 1 – 12” C1 1500 18” long
- 1 – 12” C1 1500 24” long
- 1 – 36” 1000psi 14” long
- 3 – 36” 1000psi 36” long
- 2 – 36” 1000psi 36” long
- 2 – 36 » 1000psi 72 » long
- 4 – 36 » 1000psi Weld Plus Ends

Weldable Split Sleeves and Tees

- 2 – 36” Sleeves 36” long
- 2 – 36” Sleeves 72” long
- 2 – 36”/36” Tees
- 4 – 36”/24” Tees

Miscellaneous Materials

- 6 – 24” Weld Neck Flanges (RF)
- 3 – 24” Weld Neck Flanges (RTJ)
- 8 – 24” Blind Flanges (RF)
- 4 – 24” Blind Flanges (RTJ)
- 2 – 36” Blind Flanges
- 2 – 36” Weld Caps
- 2 – 24” Weld Caps
- 2 – 36” LOR Plugs
- 4 – 24” LOR Plugs

**BPA (Buncefield)
Straub Band Clamps**

Size	Rating (Bar)
6”	10
8”	10
10”	8
12”	7

Plidco Split Sleeves

Size(“)	Length (”)	Rating (psi)
6	5	1500
6	5	1500
8	5	1500
8	18	1500
10	12	1500
10	18	1500
12	5	1500
14	8	1500
14	8	1500
14	18	1500
14	24	1500

**UKOPA Members
Repair Clamps & Sleeves**

BPA (Kingsbury)

Plidco Split Sleeves

Size(“)	Length (‘‘)	Rating (psi)
6	18	1500
10	10	1500
10	10.5	1500
10	24	1500
12	10	1500
12	24	1500

Esso

Boltable Repair Clamps

Size(“)	Length(“)	Rating (psi)
6”	?	600
10”	?	600
12”	?	600
14”	?	600
16”	?	600

Stopples Tees

No	Diameter
2	10”
2	12”
2	16”

Unipen

Hold a 10” Clamp + Pin Hole Clamp

Huntsman

A selection of 4” x 8” Cameron Valves