



Assessing Risks – Overview of Pipeline QRA & IGEM/TD/2

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Teams Webinar

Thursday 18th June 2020

FARWG Webinar Series

- ❑ 4th June - UKOPA Fault Data – Why it's vital for operators and how we collect it
- ❑ 18th June - Assessing Risks – Overview of Pipeline QRA & IGEM/TD/2
- ❑ 2nd July - ALARP and Cost-benefit Analysis (UKOPA/GP/025)

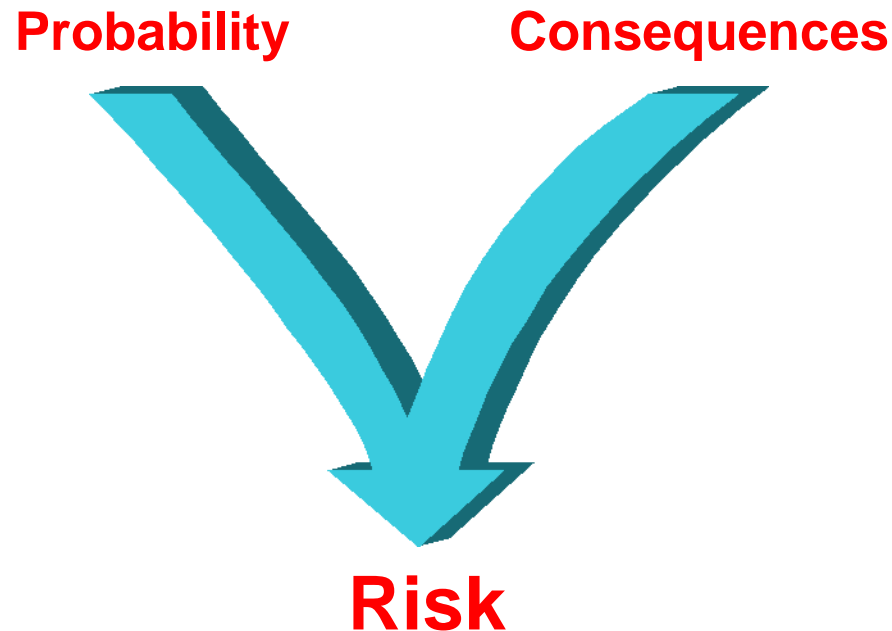
- ❑ Please
 1. Ensure your microphone is muted & webcam is off
 2. Sign in to chat so we can keep a record of attendance...
...and get back to you if we didn't have time to answer your question

Agenda

- ☐ Introduction to Risk
- ☐ Pipeline QRA Methodology
 - ☐ Threat / Hazard Identification
 - ☐ Leak & Rupture
 - ☐ Failure Frequency
 - ☐ Event Trees
 - ☐ Consequence
 - ☐ Risk Calculation
 - ☐ Risk Assessment
- ☐ IGEM/TD/2
 - ☐ Overview
 - ☐ Key Recommendations
- ☐ QRA Reports
- ☐ Questions

What is Risk?

- Risk is “the chance of loss” – Concise Oxford Dictionary.



- Risk is a function of the probability that a hazard will occur and the consequences of that hazard.

Why assess pipeline risk?

- ❑ Occasionally this can happen...



Some Recent Pipeline Failures



We need pipeline risk assessment because...

- ☐ Accidents with high consequences can occur
 - ☐ Control and reduction of impact of accidents
 - ☐ Casualties
 - ☐ Cost
 - ☐ Corporate Image / Public Relations
- ☐ Compliance with legislation, codes and standards
- ☐ Control and reduction of insurance costs
- ☐ Improve effectiveness of integrity or safety management program

History of Pipeline QRA Methodology in UK

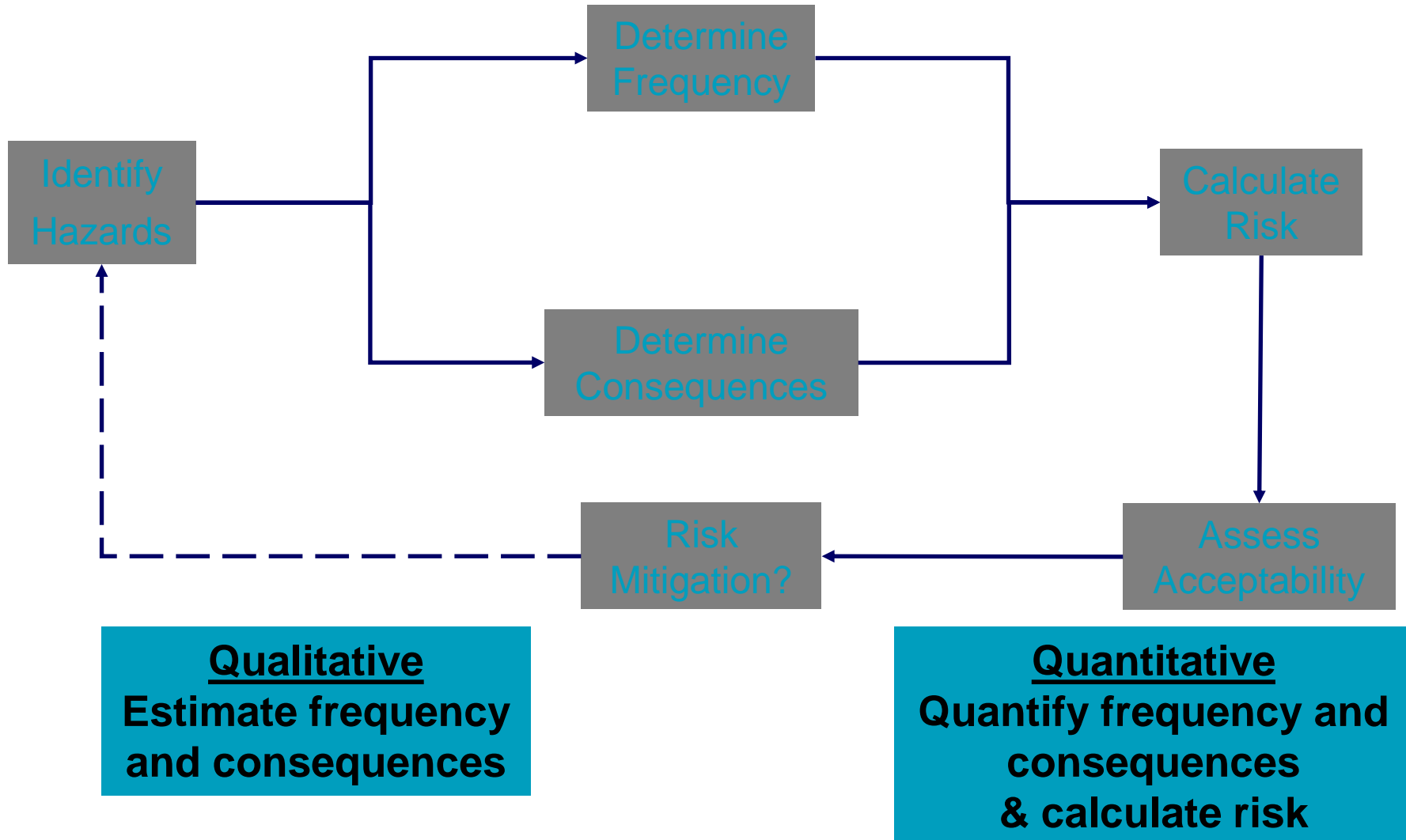


- ❑ Developed in British Gas from 1980's on
 - ❑ Following work in Nuclear and Chemical Industries
 - ❑ Driven by step changes in TD/1 and lack of tie up with LUP legislation
 - ❑ Leading to small diversions for single dwellings within 1 BPD
 - ❑ Meets code but expensive and actually increases risk
- ❑ Methodology included in BG Transpire software from early 1990s
 - ❑ Further developed under Pipesafe JIP
 - ❑ HSE methodology based on BG and Pipesafe work
- ❑ Societal risk criteria derived by assumption that what had been built to date was acceptable
 - ❑ 30 years operation of transmission system and no deaths
 - ❑ Assessed cases were TD/1 pipelines with 0.72 or 0.3 design factor and population density of 2.5, 14 or 42 per ha
 - ❑ NB British Gas didn't build to limits of TD/1 - standard US pipe wall thicknesses, design factor based on minimum wall etc.
- ❑ Key methodology codified by UKOPA for IGEM and BSI
 - ❑ Guidance for expert practitioners
 - ❑ Move discussions with HSE away from methodology and onto acceptability

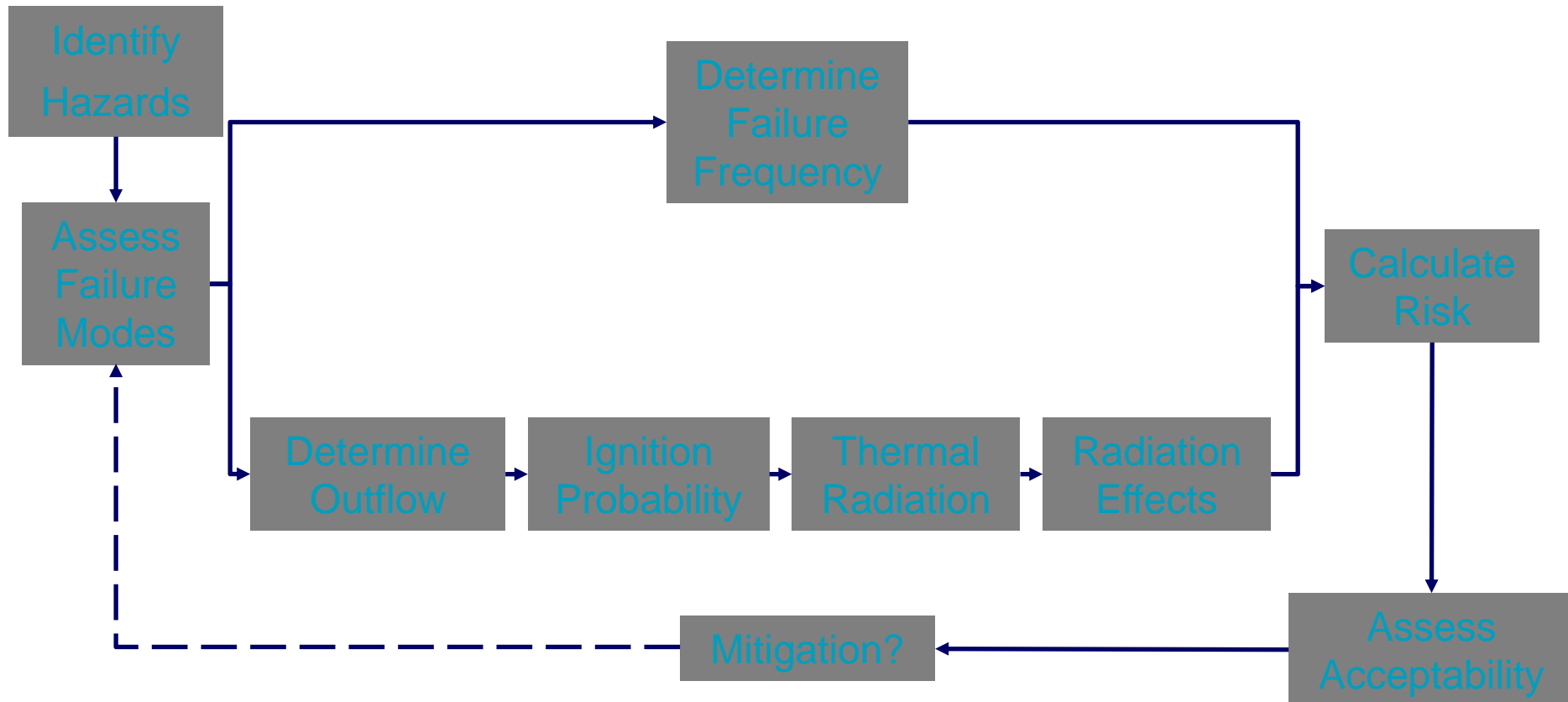
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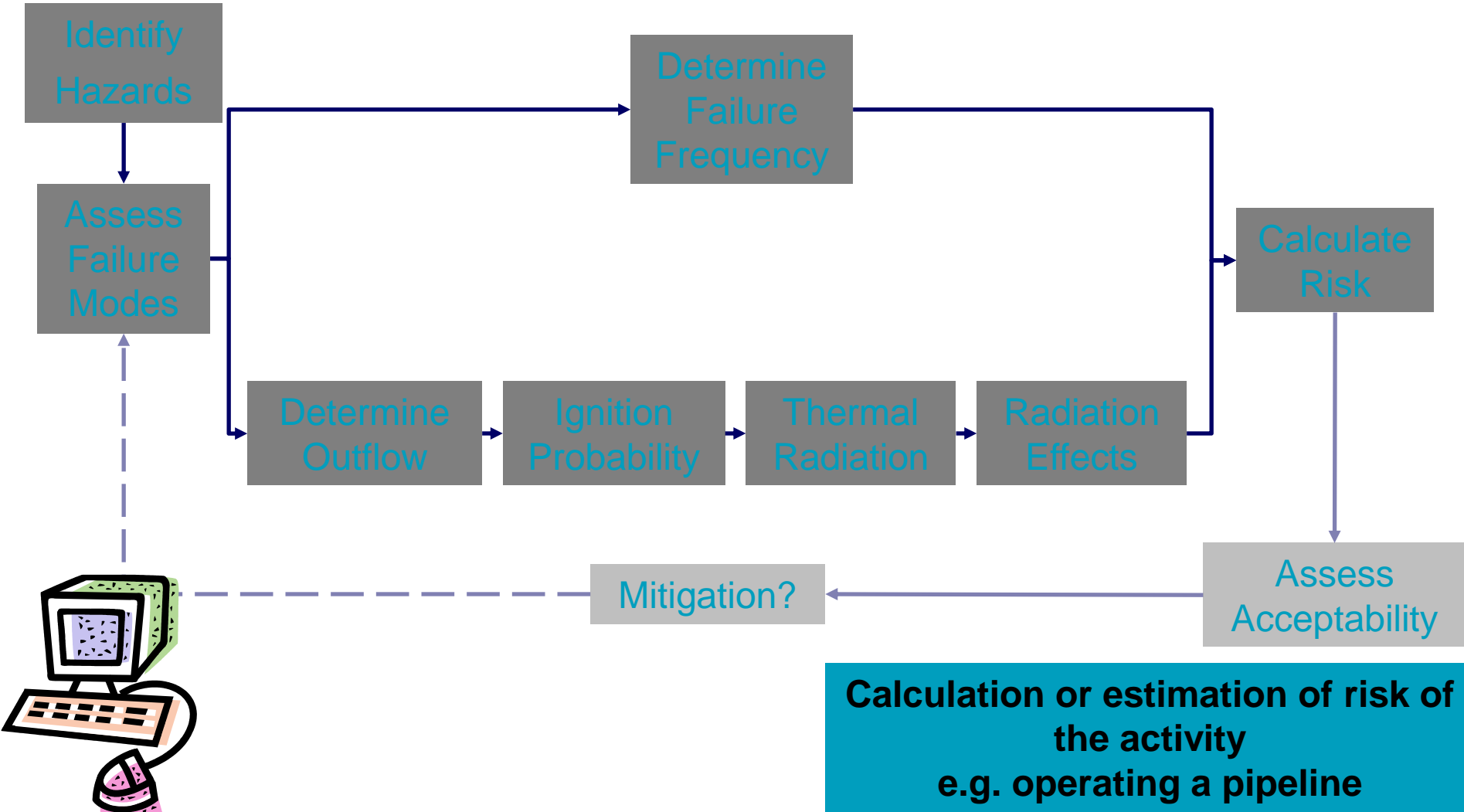
General QRA Methodology



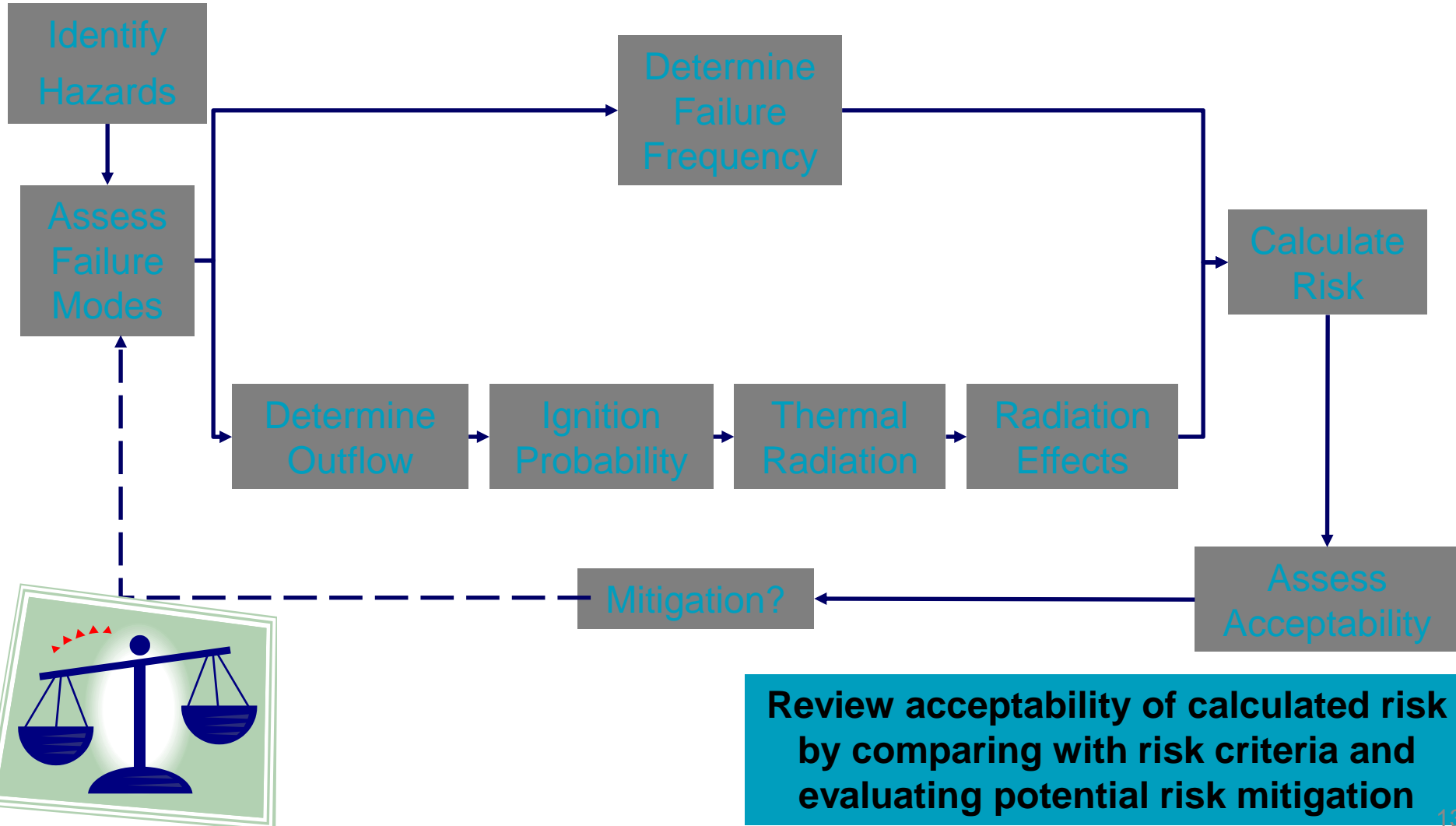
Pipeline QRA Methodology



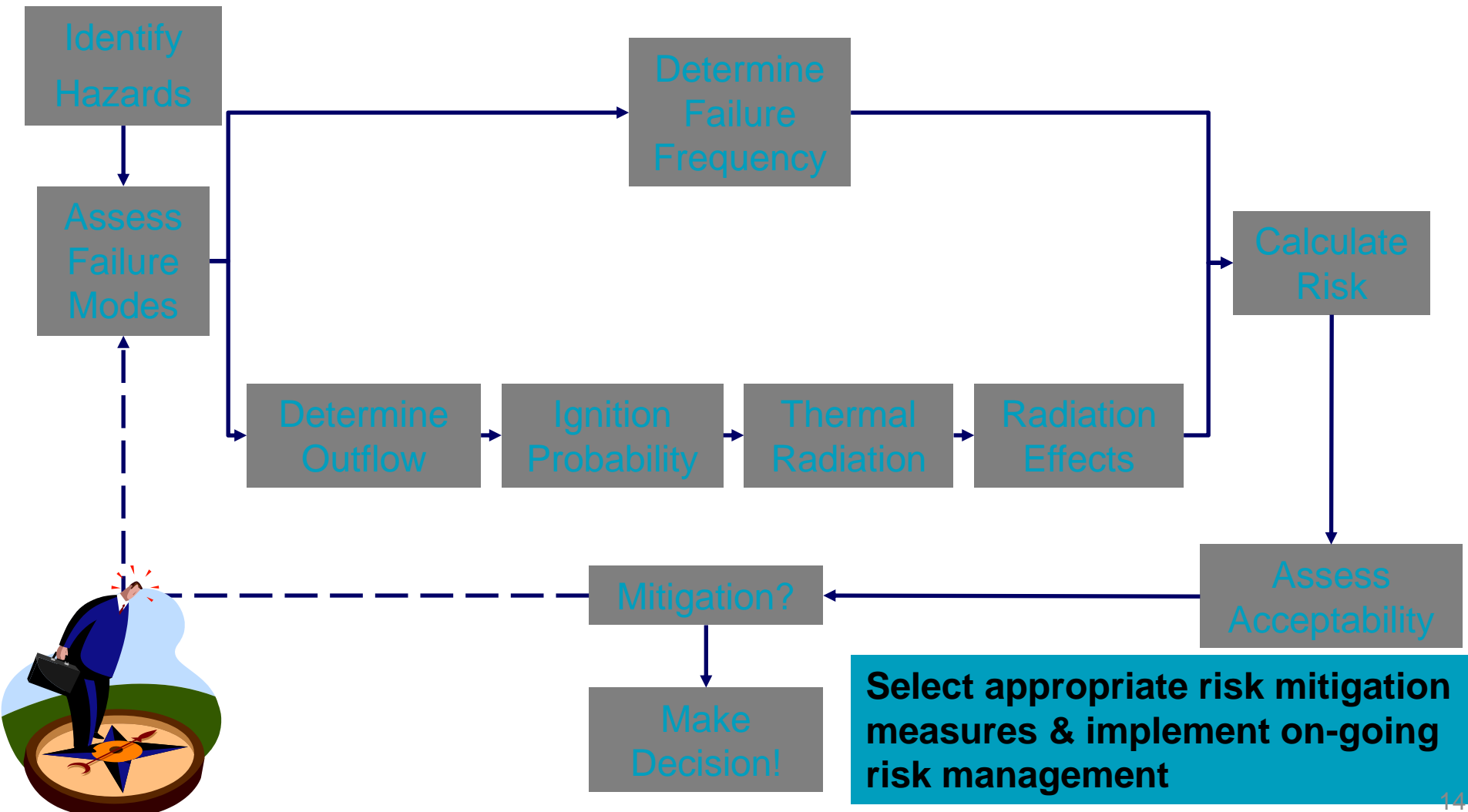
Risk Analysis



Risk Assessment



Risk Management



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Threat / Hazard Identification

- ❑ QRA's typically only consider the **residual risk**
 - ❑ Integrity threats not 'fully' controlled by IMR policy
 - ❑ External Interference
 - ❑ Ground Movement



- ❑ Probably controlled
 - ❑ Corrosion
 - ❑ Fatigue
 - ❑ Material/Construction Defects

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Determine Failure Mode – Leak or Rupture



Leak

Stable defect – no extension in length

Rupture
Unstable defect – extension in length

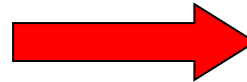


Rupture can then arrest or propagate – depending on pipeline toughness

Pipeline Defect Failure



Fails As



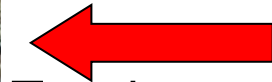
If Defect



is Long



If Low



Toughness



Determine Failure Mode – Key Issues

☐ Leak

- ☐ Not likely to cause significant casualties (if any) for high pressure natural gas pipelines
- ☐ More significant for high vapour pressure, toxic or liquid pipelines

☐ Only small leaks are stable at high hoop stress

☐ Be careful with rupture definitions

- ☐ Fracture mechanics – any unstable defect that extends
- ☐ Safety – hole greater than diameter – ‘full-bore’ rupture

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Determine Failure Frequency

☐ 3 Main Approaches

1. Probabilistic (& Deterministic) Prediction Models

- ☐ External Interference
- ☐ Ground Movement
- ☐ Corrosion Growth / Remnant Life Assessment

2. Use Historic Failure Data

- ☐ UKOPA
- ☐ EGIG
- ☐ CONCAWE
- ☐ PHMSA
- ☐ CER

3. Generic Failure Frequency model in IGEM/TD/2 for External Interference

External Interference Failure Frequency Prediction

- ❑ Draft report issued to FARWG in September 2019
Recommendations for Predictive Modelling of External Interference Failure Frequency

- ❑ Recommendations in following key areas:
 - ❑ Limit State Models
 - ❑ Spring back and Re-rounding
 - ❑ Leak-Rupture Boundary
 - ❑ Dent Force
 - ❑ Split Distributions for gouges inside and outside dents
 - ❑ Damage Distribution Parameters
 - ❑ Frequency of External Interference (aka the 'hit rate')

Recommendations (1/2)

□ Limit State Models

□ NG-18 for plain gouges

□ EPRG (Hopkins-Cairns) model for dent-gouges

$$\frac{\sigma_f}{\bar{\sigma}} = \frac{1 - \left(\frac{d}{t}\right)}{1 - \left(\frac{d}{t}\right) \frac{1}{M}}$$

$$\frac{\sigma_f}{\bar{\sigma}} = \frac{2}{\pi} \cos^{-1} \left[\exp - \left\{ 113 \frac{1.5\pi E}{\bar{\sigma}^2 A d} \left[Y_1 \left(1 - 1.8 \frac{H_o}{D} \right) + Y_2 \left(10.2 \frac{R H_o}{t D} \right) \right]^{-2} \exp \left[\frac{\ln(0.738 C_v) - K_1}{K_2} \right] \right\} \right]$$

□ Spring-back & Re-rounding

□ Use EPRG simple correlation

$$H_o = 1.43 H_p$$

□ Leak-break boundary

□ Flow stress dependent form of NG-18 through wall equation

□ 3 term Folias factor

$$M = \begin{cases} \sqrt{1 + 0.314 \left(\frac{2c}{\sqrt{Rt}} \right)^2 - 0.00084 \left(\frac{2c}{\sqrt{Rt}} \right)^4} & \text{for } \left(\frac{2c}{\sqrt{Rt}} \right) \leq 8.0 \\ \sqrt{1 + 0.26 \left(\frac{2c}{\sqrt{Rt}} \right)^2} & \text{for } \left(\frac{2c}{\sqrt{Rt}} \right) > 8.0 \end{cases}$$

Recommendations (2/2)

❑ Dent Force Distribution not Dent Depth

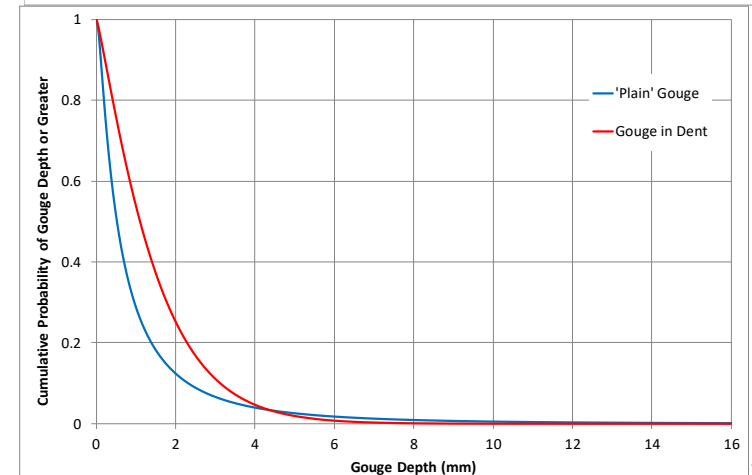
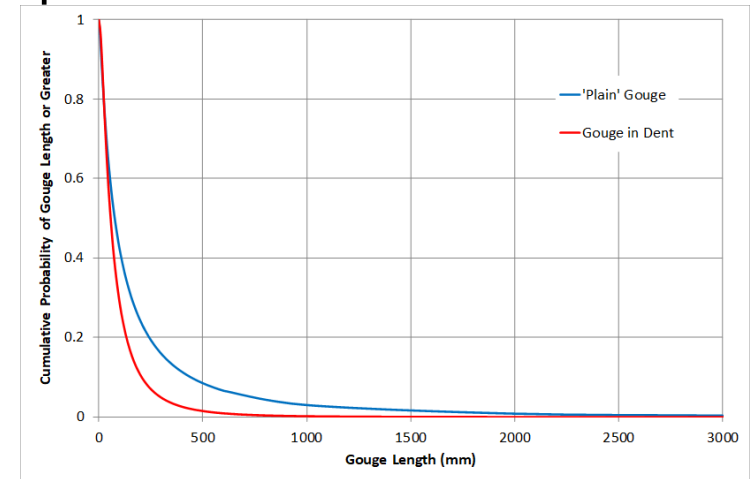
- ❑ Use EPRG semi-empirical relationship

$$F_{dent} = 0.49\sqrt{P_r}H_P^{0.42}$$

❑ Split Distributions

- ❑ 'Plain' Gouge Length
- ❑ 'Gouge in Dent' Gouge Length
- ❑ 'Plain' Gouge Depth
- ❑ 'Gouge in Dent' Gouge Depth
- ❑ Dent Force

- ❑ Lognormal distribution for all except Weibull used for 'Gouge in Dent' Gouge Depth

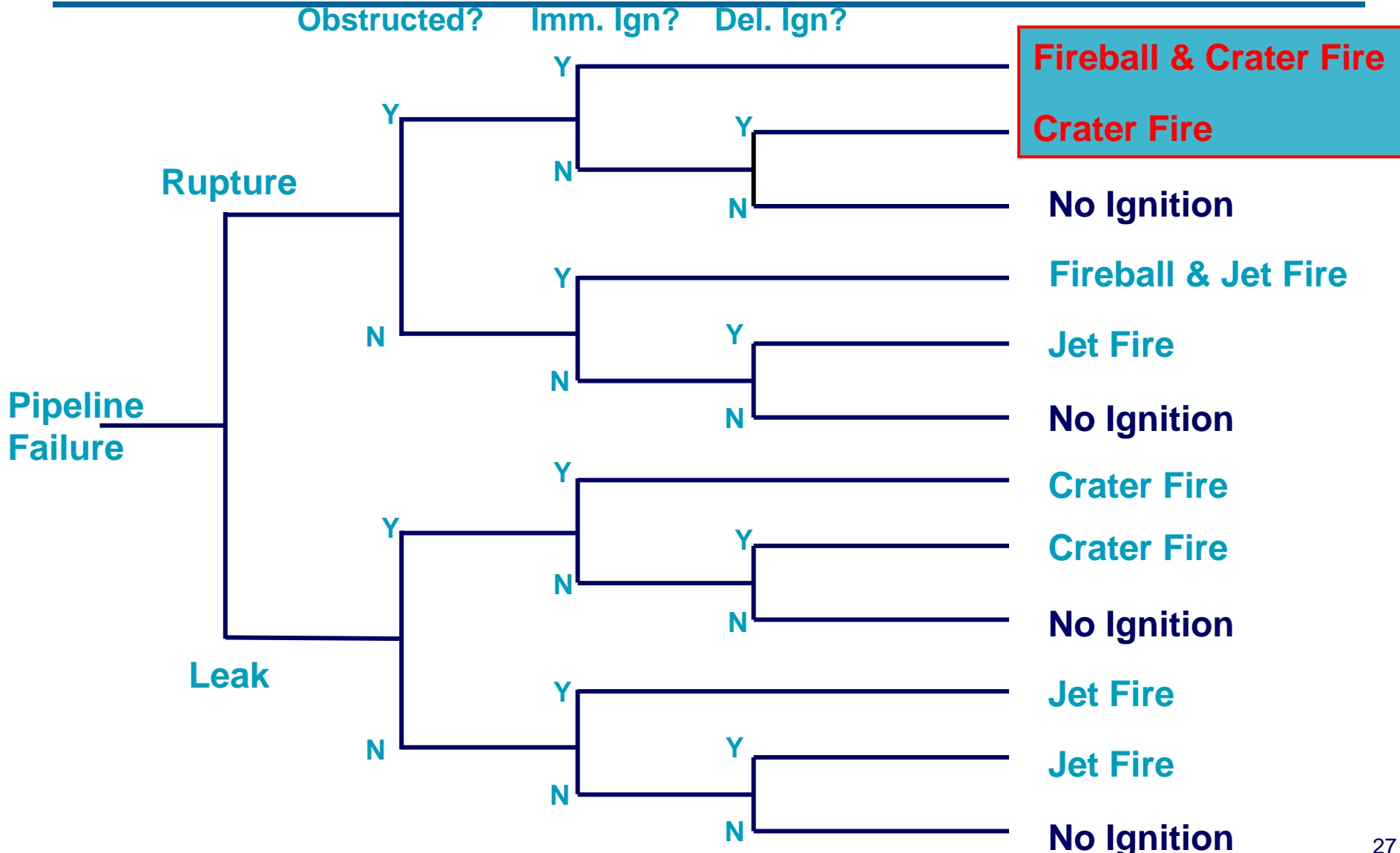


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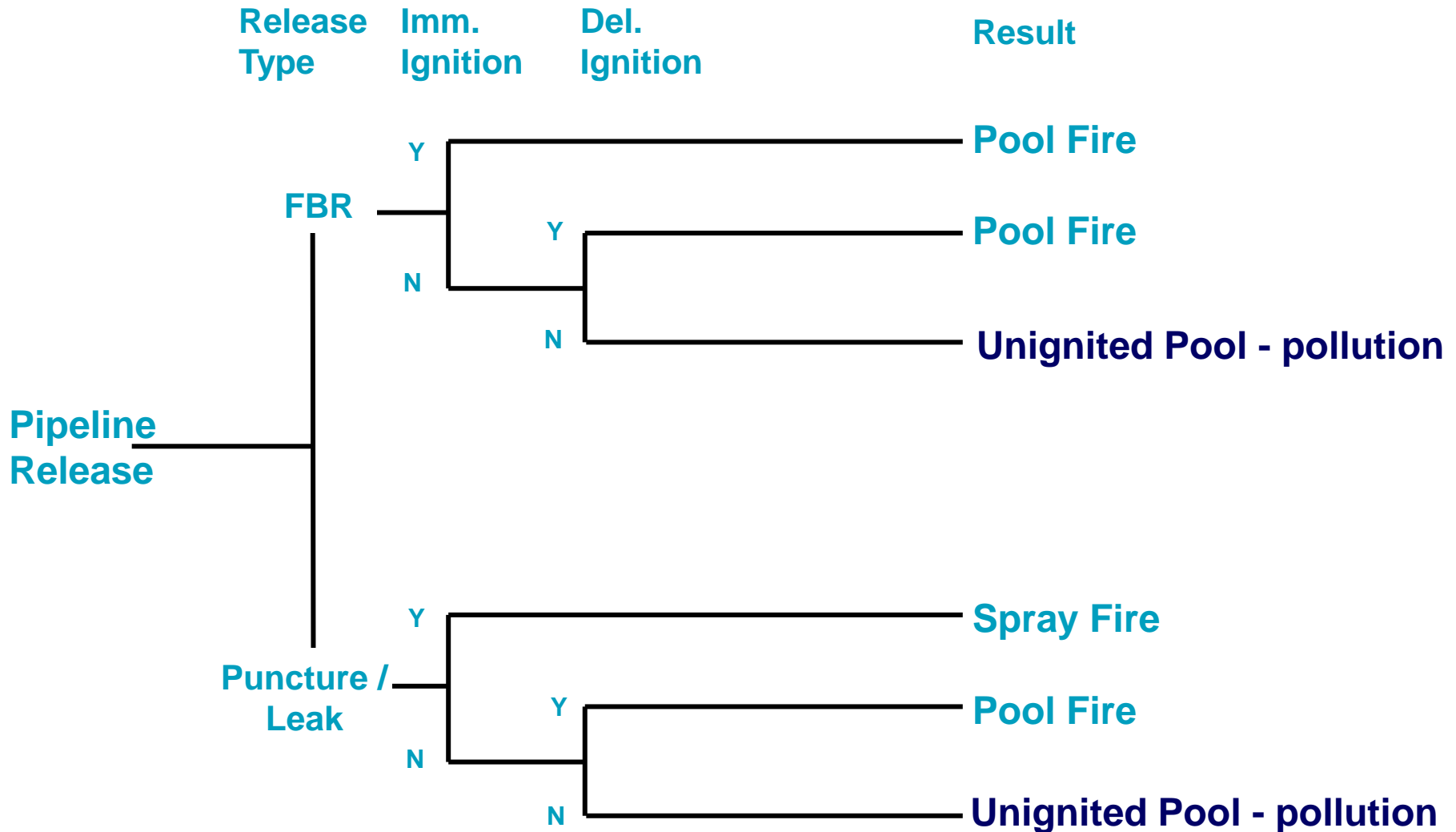
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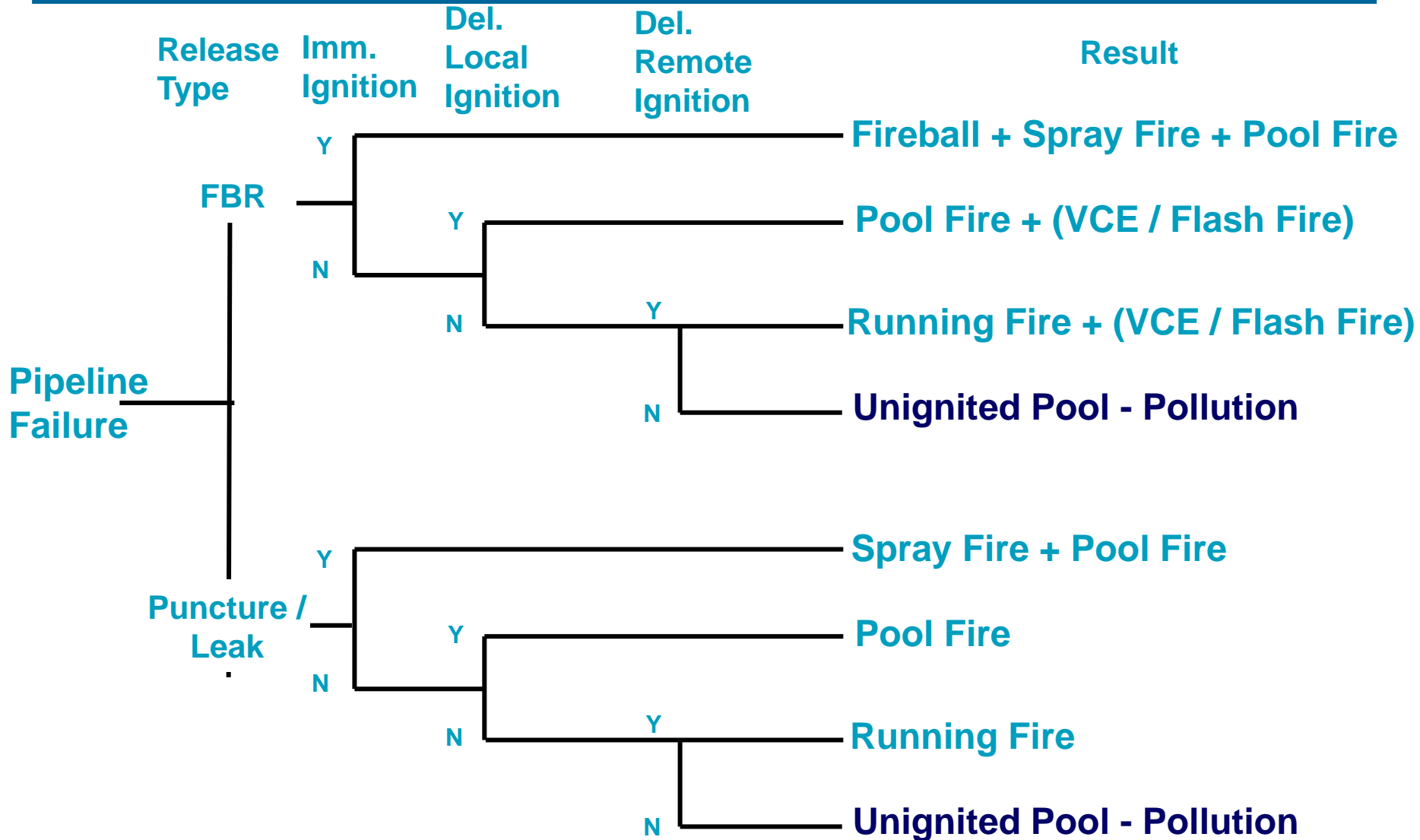
Event Tree – Natural Gas



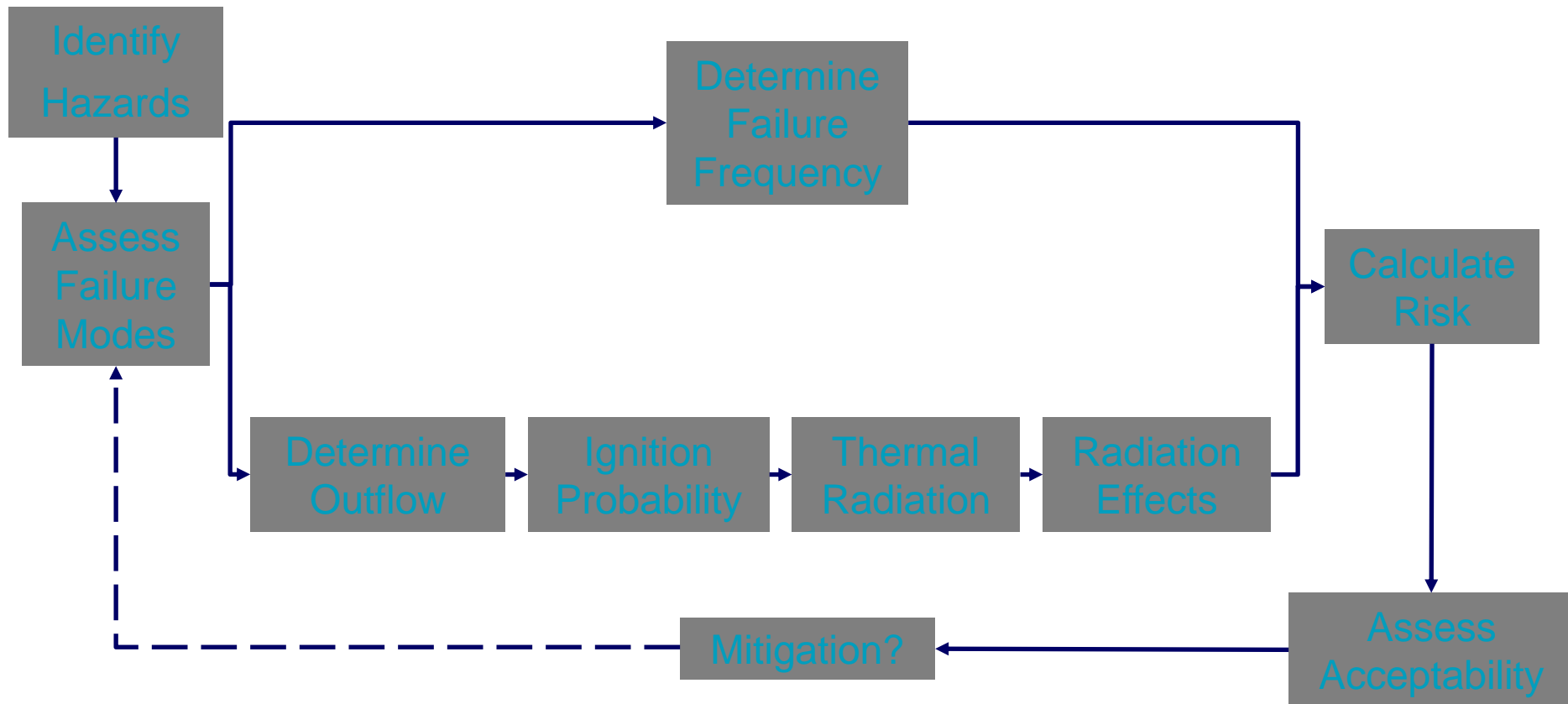
Event Tree – Stable Liquids



Event Tree – Unstable Liquids



Pipeline QRA Methodology

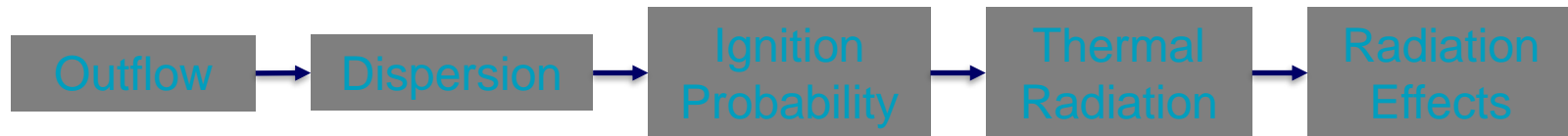


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Consequence Assessment



☐ Outflow

- ☐ How much comes out of the pipeline?

☐ Dispersion

- ☐ Where does it go?

☐ Ignition Probability

- ☐ How often will it go bang?

☐ Thermal Radiation

- ☐ How big is the fire?

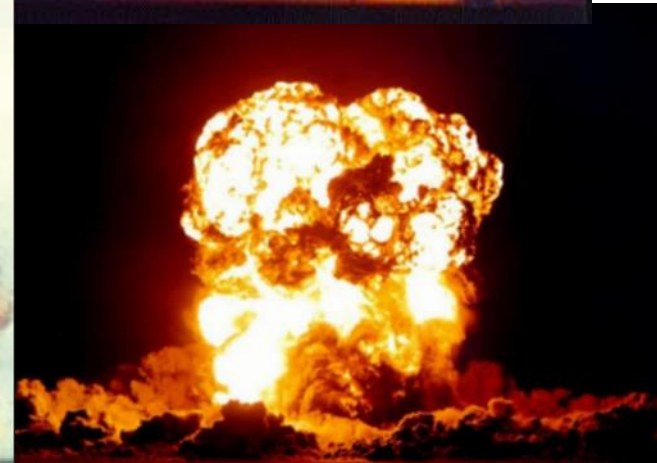
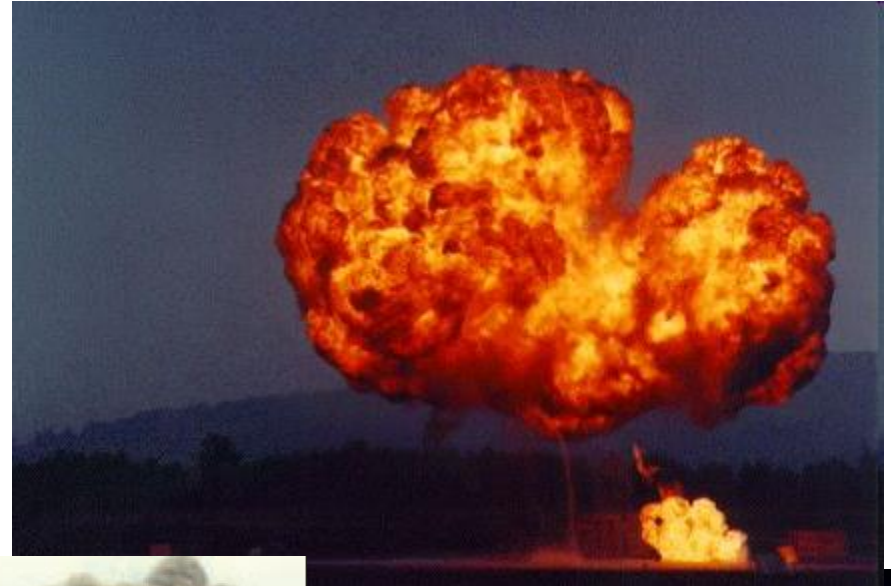
☐ Radiation Effects

- ☐ How many people/buildings are affected?



Fireball

- ❑ Billowing highly turbulent mushroom shaped cap
- ❑ Increases in height due to momentum of release and buoyancy of natural gas
- ❑ Fed by escaping gas jets and entrained air
- ❑ Typically burn out within 30 seconds to leave jet fire



Jet Fire

**Rate of
combustion
equals
release rate**



**Blue non-luminous region
Turbulent yellow main flame**

Natural gas @ 80 bar through a 20 mm flange

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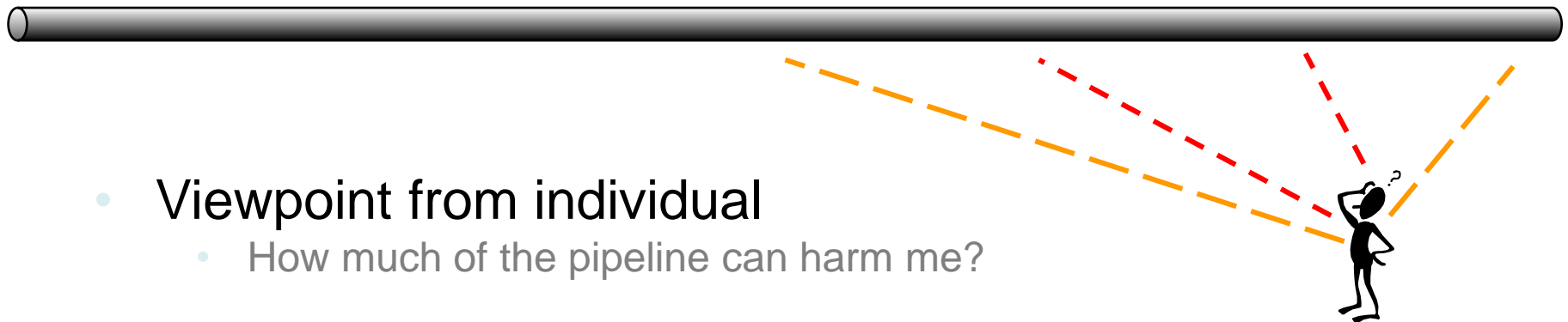


Risk Calculation

- ❑ 2 types of risk for people
- ❑ Individual Risk
 - ❑ Chance of an event affecting any one person per year
 - ❑ e.g. 1 in ten million chance of being killed by lightning
 - ❑ Typically presented as a transect or contour
 - ❑ Easy comparison to historical/statistical data
- ❑ Societal Risk
 - ❑ Range of consequences from a single event
 - ❑ Frequency of N or more casualties per year
 - ❑ Typically presented as an FN curve
 - ❑ Useful in cost benefit analysis

Individual Risk - Pipelines

“Individual risk is a measure of the frequency at which an individual, at a specific distance from a pipeline, may be expected to sustain a specified level of harm from the realisation of a specific hazard”

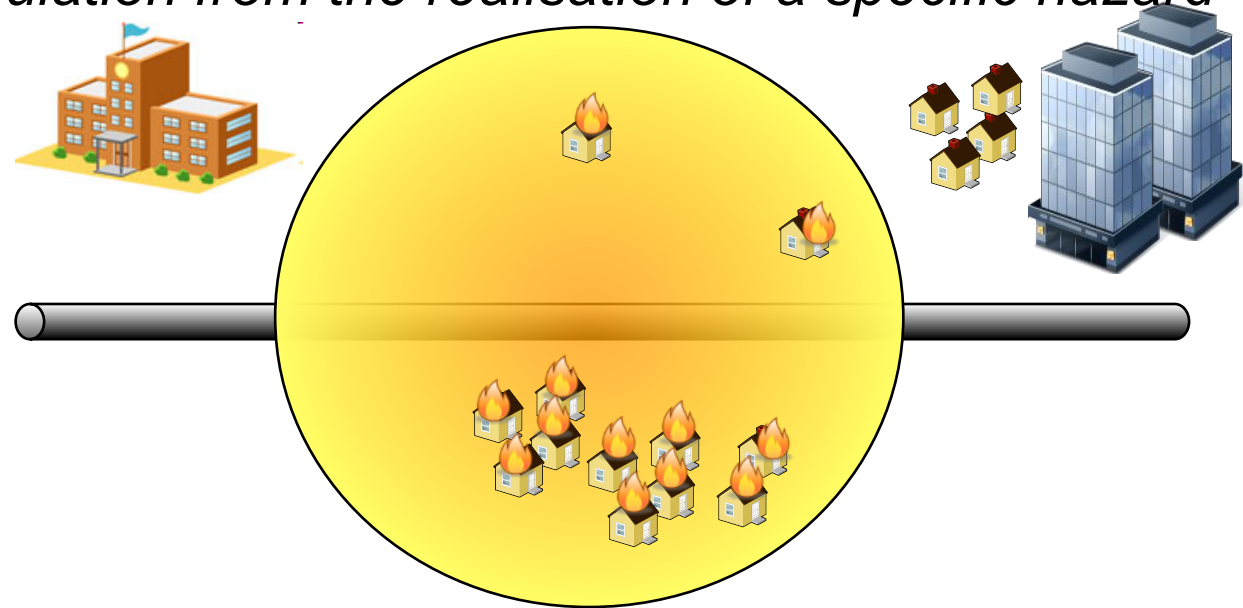


- Viewpoint from individual
 - How much of the pipeline can harm me?

If you live near a pipeline you are interested in the individual risk!

Societal Risk - Pipelines

“Societal risk is the relationship between the frequency and the number of people suffering from a specified level of harm in a given population from the realisation of a specific hazard”



- ☐ Viewpoint from pipeline
 - ☐ How many people are affected if the pipeline fails here?

**If you are the operator of the pipeline (or the regulator)
you are interested in societal risk**

Risk Calculation - General

- ☐ To calculate risk due to a pipeline we need to know
 - ☐ Failure mode
 - ☐ Leak or rupture
 - ☐ Frequency of failure
 - ☐ Failure consequences
 - ☐ Varying with time
 - ☐ Location of failure
 - ☐ Number of people present at this location
 - ☐ Indoors/outdoors
 - ☐ Normal or Vulnerable
 - ☐ Availability of Shelter
 - ☐ Interaction length

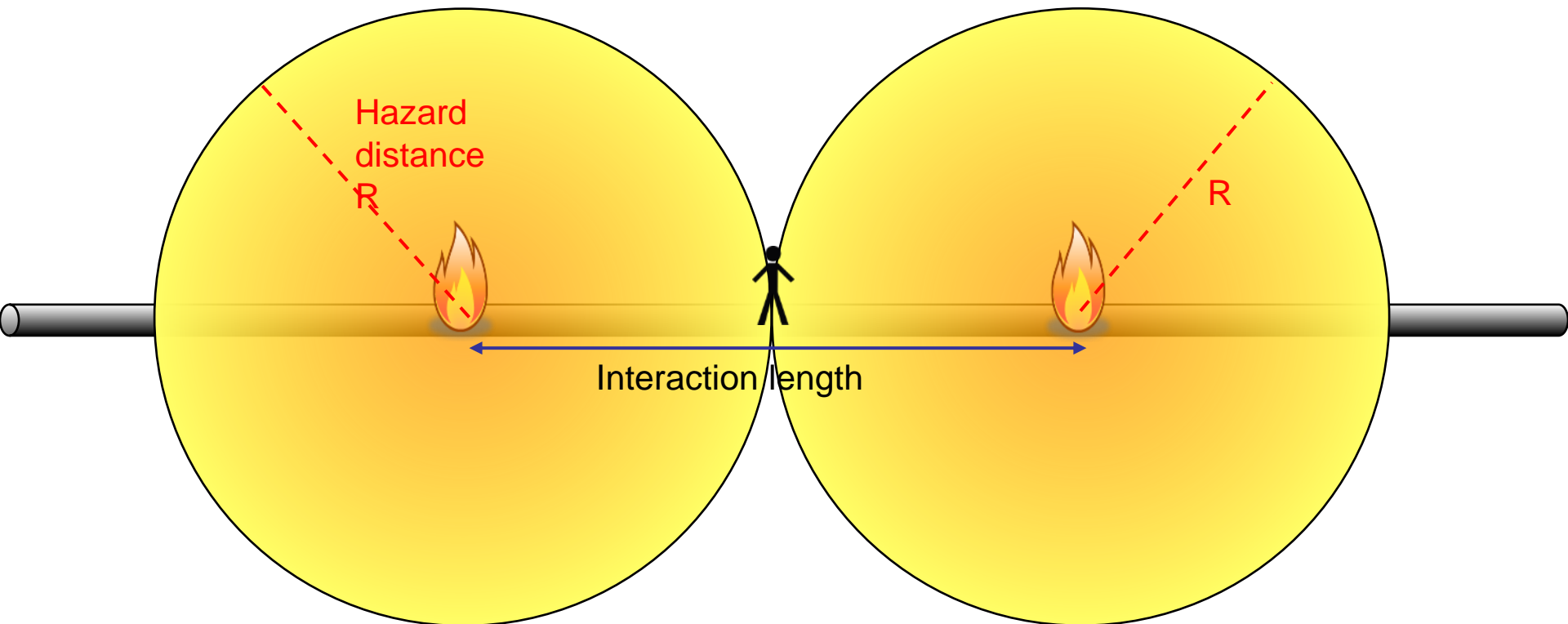
Interaction Length

- ❑ Interaction length is critical in calculating risk
- ❑ Defined as the full length of pipeline over which a hazard could affect any specific location
 - ❑ This length of pipeline must be considered in the risk assessment
- ❑ Easier to understand visually...

Interaction Length

- ❑ If you are standing on the pipeline

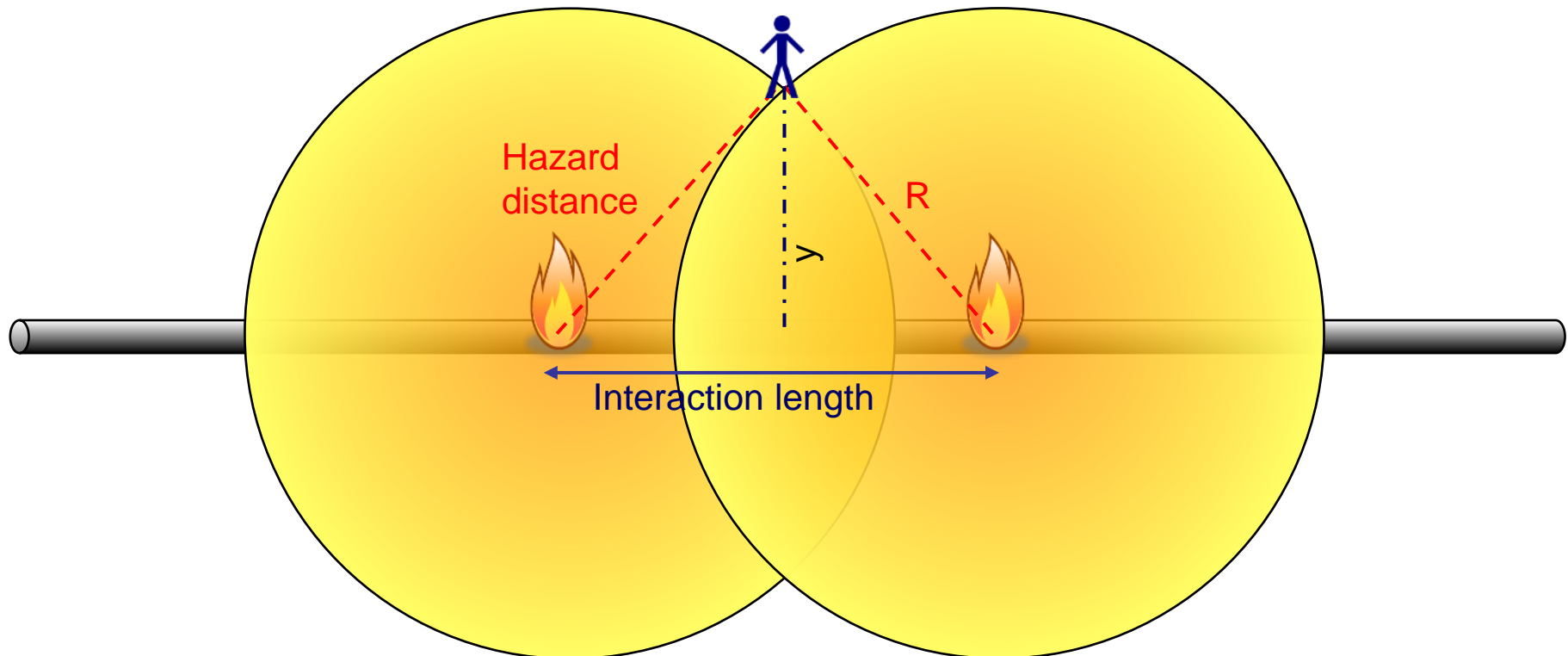
$$\text{Interaction length} = 2 R$$



Interaction Length

- ❑ If you are at distance y from the pipeline

$$\text{Interaction length} = 2\sqrt{(R^2 - y^2)}$$



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Risk Assessment – Individual Risk

- ❑ UK HSE publications state an unacceptable level of individual risk to a member of the public of 1×10^{-4} per year
 - ❑ Approximately ten times less than the historical fatality rate for dangerous industries such as deep sea fishing or offshore oil and gas extraction in the North Sea*
- ❑ From this value, a level of risk below which there is typically no concern is set at 1×10^{-6} per year or one chance per million (cpm)

*Anon, *The Tolerability of Risk from Nuclear Power Stations*, HMSO, London, 1992.

UK HSE Individual Risk Criteria

INTOLERABLE

1×10^{-4} per year

1 IN 10,000 years

TOLERABLE IF
AS LOW AS
REASONABLY
PRACTICABLE

Cost Benefit Analysis Needed

1×10^{-6} per year

1 IN 1,000,000 years

BROADLY
ACCEPTABLE

0.3×10^{-6} per year

3 IN 10,000,000 years

ACCEPTABLE

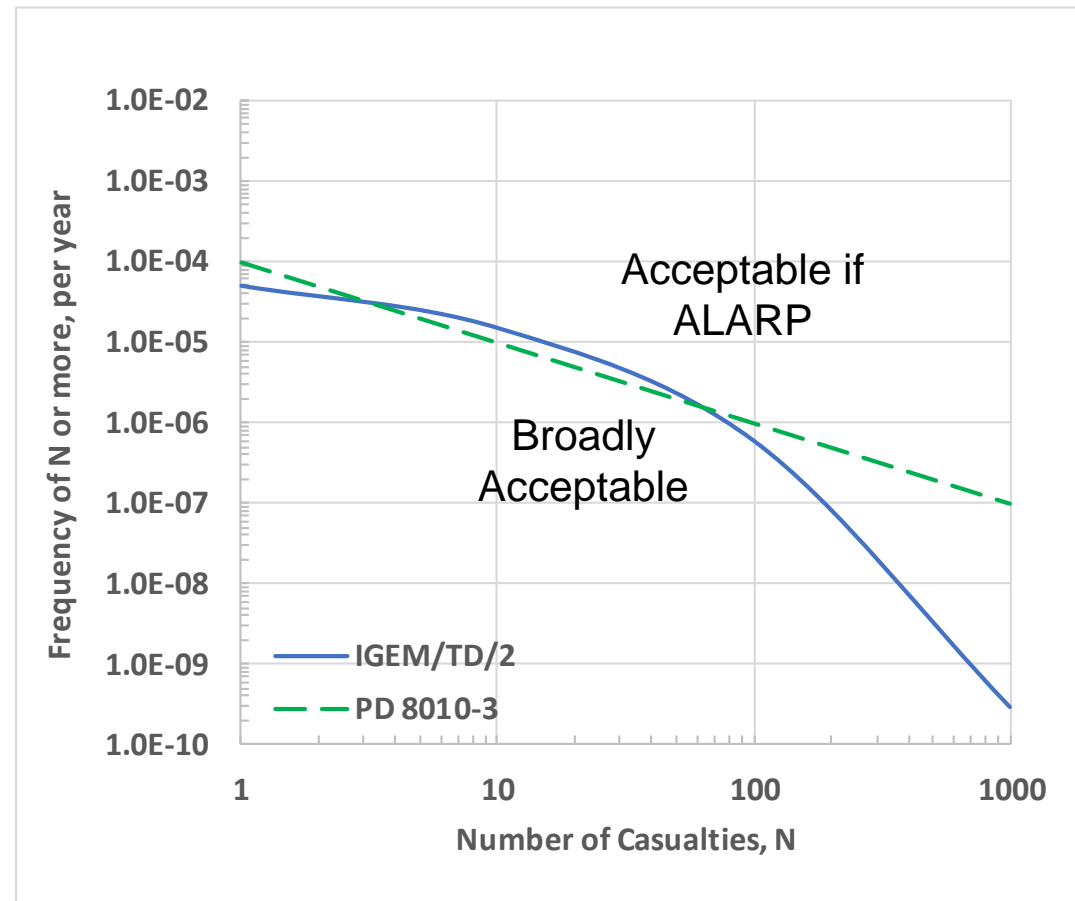
Risk Assessment – Societal Risk

- IGEM/TD/1 & IGEM/TD/2

- 1.6 km of pipeline

- PD 8010-3

- 1 km of pipeline



Important Points to Remember

- ☐ Both Individual and Societal Risk
 - ☐ Must compare like with like!

- ☐ Individual risk
 - ☐ Person always present?
 - ☐ Exposure included?

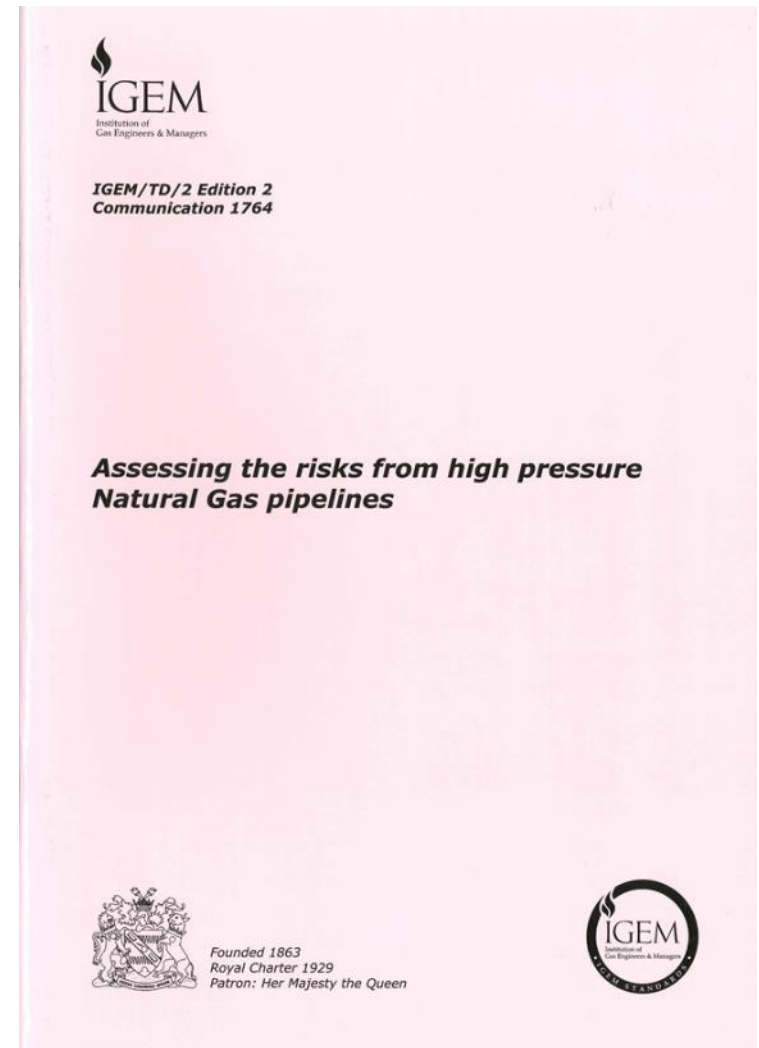
- ☐ Societal Risk
 - ☐ What threats / hazards included?
 - ☐ Rupture and leaks?
 - ☐ How long a length of pipeline has been assessed?



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- ❑ “Assessing the risk from high pressure Natural Gas pipelines”
- ❑ Developed by Risk Assessment Working Group of UK Onshore Pipeline operators Association (UKOPA)
 - ❑ Updated after comments from users
- ❑ Based on established best practice
 - ❑ Guidance for competent practitioners
- ❑ 1st edition designed to move discussions with regulator & 3rd parties
 - ❑ On to risk acceptability.....
 - ❑and away from models, methodologies and assumptions



IGEM/TD/2 – Key Recommendations

☐ Threat / Hazard Identification

- ☐ List of typical causes of pipeline failure
- ☐ Ruptures from External Interference and Ground Movement dominate

☐ Frequency Assessment

- ☐ Use recognised published operational data or predictive model validated with such data
- ☐ Predictive Model for Natural Landslides
- ☐ Generic Failure Frequency for External Interference
 - ☐ Reduction Factors for design factor and wall thickness
- ☐ UKOPA data presented for
 - ☐ External Corrosion
 - ☐ Material & Construction Defects

IGEM/TD/2 – Key Recommendations

☐ Consequence Assessment

- ☐ Consider full bore rupture and range of leak sizes
- ☐ Equivalent hole size for critical defect length
 - ☐ Baum & Butterfield correlation
- ☐ Transient Outflow for Rupture
 - ☐ Consider Upstream and Downstream Boundary conditions
- ☐ Steady state outflow from leaks
- ☐ Ignition Probability Model $P_{ign} = 0.0555 + 0.0137pd^2$
 - ☐ 50% immediate, 50% delayed by 30 seconds
- ☐ Thermal radiation effects on people
 - ☐ 1800 tdu for normal population
 - ☐ 1000 tdu for sensitive or vulnerable
- ☐ Summary of HSE Assumptions
 - ☐ Escape speed for normal population 2.5 m/s
 - ☐ Average householder present 100%
 - ☐ 90% indoors during the day, 99% at night

IGEM/TD/2 – Key Recommendations

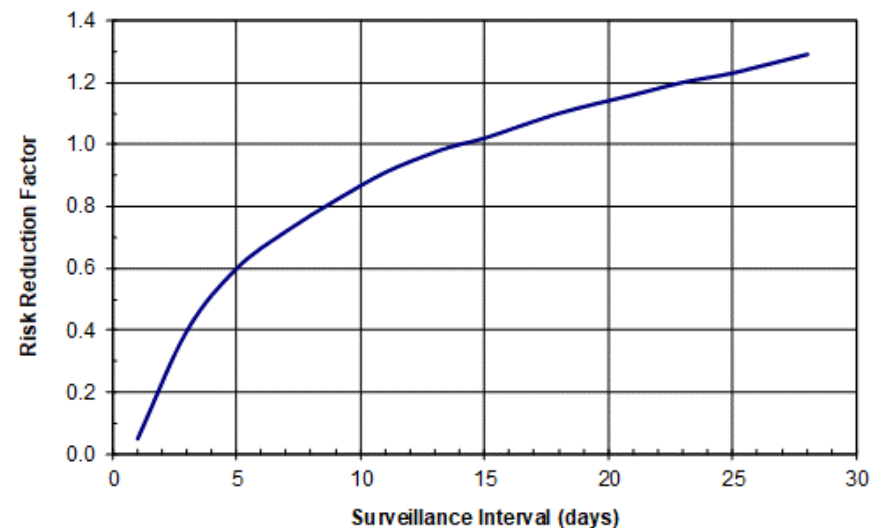
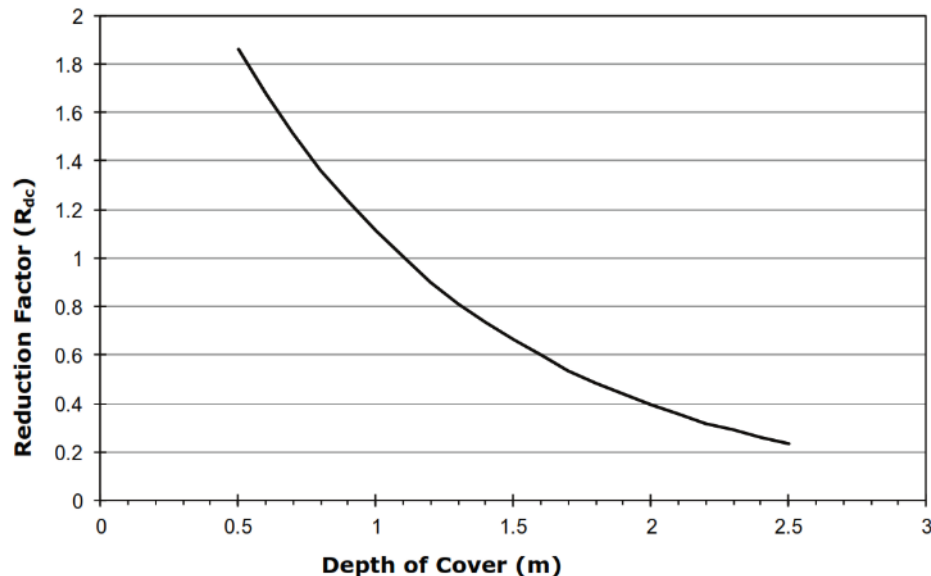
☐ Risk Calculation

- ☐ Factor F by 1.6 km / IL if $IL < 1.6$ km

☐ Risk Mitigation for External Interference

☐ Models for

- ☐ Depth of Cover (R_{dc})
- ☐ Surveillance Frequency (R_s)
- ☐ Concrete Slabbing ($R_p = 0.1$)



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QRA Reports

- ☐ Operators unlikely to perform pipeline QRA
 - ☐ But do request QRAs and receive QRA reports
- ☐ How do you tell if report (and calculated risk levels & recommendations) are OK?



QRA Reports – Key things to look for

- ☐ Author
 - ☐ Experience and track record
- ☐ Point of report
 - ☐ IGEM/TD/1 Infringements / Uprating
- ☐ Code compliance
 - ☐ Should state completion in accordance with IGEM/TD/2 (or PD8010-3)
- ☐ Software
 - ☐ Proprietary software used
 - ☐ is it validated for buried pipeline releases?
- ☐ Conclusions & Recommendations
 - ☐ Are they clear?



QRA Reports – Details to look for

- ☐ Are key assumptions & input data stated?
 - ☐ Threats/hazards
 - ☐ Which are considered credible?
 - ☐ Failure Frequency Analysis
 - ☐ Predictive model or historic data?
 - ☐ Pipeline parameters
 - ☐ Consequence Analysis
 - ☐ Transient outflow
 - ☐ Boundary conditions
 - ☐ Leak sizes?
 - ☐ Population data
 - ☐ Harm criteria and escape speed
 - ☐ Normal and vulnerable
 - ☐ Risk Calculation
 - ☐ Individual Risk – permanent resident or including exposure?
 - ☐ Societal Risk – interaction length
 - ☐ Risk Mitigation
 - ☐ Lengths of slab or relay & costs

QRA Reports – Results to look for

- ☐ Hazard Distances
 - ☐ Has all population at risk been modelled?
- ☐ Individual Risk Transect
 - ☐ Does it extend as far as hazard distance?
- ☐ Societal Risk FN Curve
 - ☐ Is maximum number of casualties credible?
- ☐ Cost-Benefit Analysis
 - ☐ Disproportion factor?

Would this guidance be useful as a UKOPA TBN?

Questions?

- ☐ Please use chat function

- ☐ Any questions not answered now will be covered in a follow up written response.



- ☐ Next Webinar

- ☐ 2nd July 2020 - ALARP and cost-benefit analysis (UKOPA/GP/025)

- ☐ To sign up, and any suggestions for future topics, please email Nikki Barker (nikki.barker@pieuk.co.uk)